

INSTRUCTION FOR BACK-MOUNTING RACETECH 119 SEATS TO ROLLCAGE/CHASSIS

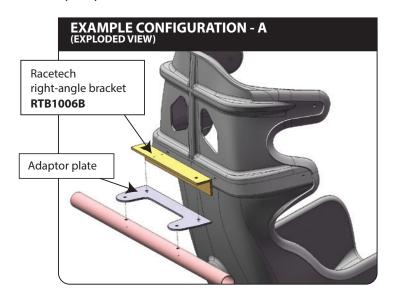
This instruction refers to the following Racetech seat models: 119 Series (RT4119HRW, RT4119THR, RT4119WHR, RT4119WTHR, RT9119HR, RT9119THR, RT9119WTHR)

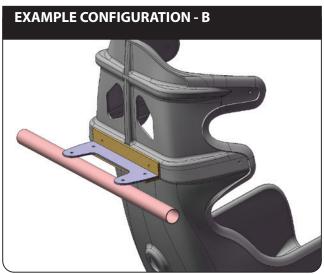
Fit the seat into the vehicle using the side-mount brackets and adjust to the approximate position of the driver's preference. Drivers are encouraged to trial this seat position at testing and/or track-days and adjust as required. Once the seat position is confirmed, measurements can be taken for fabrication of the back bracket. The drawings below are examples of how a fabricated bracket assembly can be used in a number of configurations to fit to the rollcage tube at the correct height. Racetech advises the use of 5mm 5083 aluminium plate for fabrication. Alternatively, Racetech offers the RTB1006B (possible use shown in example configurations A and B) or for a 'bolt-on' option, the RTB2115B with (or without) a pair of RTB2005C clamps (example configurations C and D).

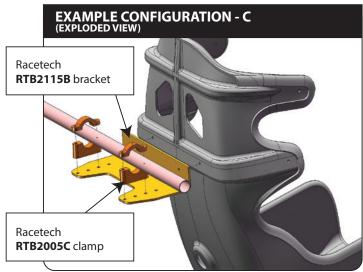
Note: For seats to meet the FIA 8855-1999 standard, there is no requirement to use an approved back-mounting bracket. Drivers/teams may fabricate a bracket, using appropriate engineering consideration, to suit the rollcage tubing of the vehicle (options not limited to the examples below).

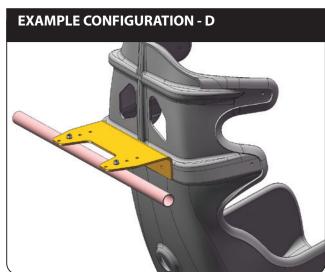
ADVISED FITTING AND FABRICATION DETAILS

Right-angle bracket to seat - M8 (or larger) (12.9) cap screws and 22 x 3mm washers required. Right-angle bracket to adaptor plate (if used) - two M8 (or larger) bolts, nuts and washers required. Adaptor plate/bracket to chassis - two M8 (or larger) bolts and washers required. Adaptor plate - 5mm aluminium (5083) recommended for fabrication.









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